

Please amend the application filed on even date herewith prior to proceeding with its examination.

IN THE CLAIMS

- 5
1. (Original) A method of manufacturing a glass fibre reinforced structural composite article, said method comprising the steps of spraying a mechanically blended polyester foam into a mould whilst simultaneously introducing chopped glass fibre, said mechanically blended polyester foam is foamed utilising a gas, characterised in
- 10 that said polyester foam includes a polyester resin that has a viscosity in the range of 12000 – 15000 cP (Brookfield LVT sp. 4/12 rpm).
2. (Original) A method of manufacturing a glass fibre reinforced structural composite article as claimed in claim 1, wherein milled glass fibre is added to said polyester resin prior to said polyester resin being foamed and sprayed.
- 15 3. (Original) A method of manufacturing a glass fibre reinforced structural composite article as claimed in claim 2, wherein said milled glass fibre is added at 0-30% by weight.
4. (Original) A method of manufacturing a glass fibre reinforced structural composite article as claimed in claim 2, wherein said milled glass fibre is up to
- 20 2mm in length.
5. (Currently Amended) A method of manufacturing a glass fibre reinforced structural composite article as claimed in claim 1, wherein said gas is nitrogen, [and/or] carbon dioxide, or mixtures thereof.
6. (Currently Amended) An article manufactured [from a glass fibre
- 25 reinforced structural composite utilising a spray up process without the necessity of rolling to remove air bubbles, said composite comprising a mechanically blended polyester foam characterized in that] in accordance with claim 1, wherein said composite has a density in the range of 0.6 to 0.8 g/cm³.

Claims 7-10 (Cancelled).